



2109

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	850690T 2	CRANKSHAFT ASSEMBLY	1		5
2		78662	WEAR SLEEVE	1		5
3	30	67923	BEARING, Ball (LOWER)	1		5
4	53	67446	RING	1		5
5		54196A 6	CARRIER ASSEMBLY	1		5
6		65800	PACKING	1		2,5
7	39	67377	RING	7		5
8	31	16756A 6	BEARING KIT	2		5
9		NSS	Not Sold Separate, Race	2		5
10	2716	853341A 2	PISTON	3	(STARBOARD-STANDARD)	5
10	2716	853341A10	PISTON	AR	(STARBOARD-.015 O/S)	
10	2716	853340A 2	PISTON	3	(PORT-STANDARD)	5
10	2716	853340A10	PISTON	AR	(PORT-.015 O/S)	
11	39	853306A12	PISTON RING SET	1	(STANDARD)	5
11	39	857120T12	PISTON RING SET	AR	(.015 O/S)	
12	40	52035	RING	12		5
13	644	818141A 2	CONNECTING ROD KIT	6		5
14	10	76349 1	SCREW, (.312-24 x .875)	12		5
15	12	812876	WASHER	12		5
16	31	17514A 1	BEARING KIT	6		5
17	29	822553	BEARING, Needle	174		5
-	27	814754A98	GASKET SET	1		
-		804545T99	POWERHEAD	1	SN# 0G886267 & Up	
-		854008T99	POWERHEAD	1	SN# 0G886266 & Below	

